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**GREENGUARD INDOOR AIR
QUALITY CERTIFIED[®]**



***Yellow Wood Glue for joint
assembly & cold press laminating***

WITH FLUORESCENT DYE!

- Non-Toxic
- Heat Resistant
- Strong Initial Tack
- Consumer or Professional use
- Glows with blacklight for sanding before finishing
- Ideal for cabinetry & furniture applications

Available sizes:
275-gallon totes
55-gallon drums
5-gallon pails
1-gallon bottles
1-pint bottles



WITH FLUORESCENT!

**YELLOW WOOD GLUE
FOR ASSEMBLY & COLD PRESS APPLICATIONS**



YELLOW WOOD GLUE

FOR ASSEMBLY & COLD PRESS APPLICATIONS

General Description

An emulsion of water and polyvinyl acetate suitable for joint assembly and bonding decorative laminate to wood products.

Applications

- Joint Assembly
- Glue spreader/cold press laminating
- Consumer or professional use

Applications to Avoid

- Tempered hardboard products
- Fire retardant treated board products
- Low pressure melamine surfaces
- Boards treated to be moisture resistant
- Metallic, polyester or painted surfaces

Storage/Shelf Life

- DO NOT ALLOW PRODUCT TO FREEZE.
- Close container tightly when not in use and store off the floor in a well ventilated area.
- Rotate stock.
- Warranty expires 1 year from manufactured date.

General Use Instructions

- May be applied by squeeze bottle or glue spreader.
- Ensure substrates and adhesive are above 65°F.
- Best results are achieved between 70°F and 85°F.
- Surfaces must be clean and dry.
- Test in an inconspicuous area before use.

Joint Assembly

Squeeze a generous amount of adhesive over the area to be bonded, fit the joints together snugly, and clamp the assembly to stabilize the bond for 30 minutes or until the adhesive film dries. Machining is usually possible one hour after assembly.

High Pressure Decorative Laminate

- Follow the glue spreader manufacturer's recommendations.
- Use a dual durometer roller (Black Bros. A2158, 16 x 1/2" pattern).
- Apply 6-8 wet mils with glue spreader.
- **Open time is 5 minutes.**
- **Closed time is 20 minutes.**
- **Press time is 30 minutes at 40-50 psi @ 70°F, 45% RH.**
- Allow a one (1) hour wait time before heavy machining.
- If the temperature of the shop or components is below 70°F, press for 30 minutes and wait 1-2 hours before machining.

Clean-up/Disposal

- Clean with hot tap water while glue is wet.
- Removal of dried adhesives is very difficult. Use diluted ammonia to clean dry adhesive.
- Wash water is RCRA non-hazardous.
- Dispose of in accordance with regulations.

Primary Contents

- Polyvinyl acetate homopolymer (CAS 9003207)
- Polyvinyl alcohol (CAS 25213245)
- Water (CAS 7732185)
- NJTSRN #9500001

California Proposition 65 Status

This product may contain trace amounts of chemicals considered by the State of California's Safe Drinking Water and Toxic Enforcement Act of 1986 as causing cancer or reproductive toxicity and for which warnings are now required: Acetaldehyde and formaldehyde.

Physical Properties

Color:	Yellow
Viscosity:	4750 cps (typical)
Density:	9.0 pounds/gallon
Solids Content:	47.0% ± 2.0%
pH:	4 - 5
VOC Content:	<20 grams/liter (Meth. 24)
VHAP Content:	< 0.032 lbs./lbs. solids
Coverage:	~229 ft ² /gallon @ 7 wet mils
Chalking Temperature:	50°F
Use Temperature:	70°F-85°F

Safety:

- Non-Flammable
- Mildly irritating to eyes
- May irritate sensitive skin
- Inhalation may irritate respiratory tract
- See MSDS for complete information
- 24-hour Chemtrec Emergency: 1-800-424-9300 (US), 1-703-527-3887(International)

Warranty

Wilsonart International, Inc. warrants to the user that this product is free of defects for a period of one (1) year from the date of manufacture when it is applied in accordance with manufacturer's instructions or the manufacturer will replace the container at no cost or additional charge to the user, provided the unused portion of the product is returned to the place of purchase within 15 days of the date of purchase. This warranty does not apply to (I) products that are purchased after the expiration of the manufacturer's recommended shelf life as stated on this technical data sheet, (II) misuse or mishandling of the product, (III) improper storage, or (IV) improper fabrication using this product. NO OTHER WARRANTIES, EXPRESS OR IMPLIED ARE MADE, INCLUDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. UNDER NO CIRCUMSTANCES SHALL THE MANUFACTURER BE LIABLE FOR ANY LOSS OR DAMAGE ARISING FROM THE PURCHASE, USE, OR INABILITY TO USE THIS PRODUCT, OR FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES. NO FABRICATOR, INSTALLER, DEALER, AGENT OR EMPLOYEE OF WILSONART INTERNATIONAL, INC. HAS THE AUTHORITY TO MODIFY THE OBLIGATIONS OR LIMITATION OF THIS WARRANTY. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state, therefore, some of the limitations stated above may not apply to you. It is to your benefit to save your documentation upon purchase of product.

For More Information

- www.wilsonartadhesive.com for:
 - Tech Data sheets
 - Material Safety Data Sheets (MSDS)
 - Adhesive Use Quick Reference Charts
 - Certified Product Data Sheets (CPDS)
- Customer Service Line 1-800-433-3222
- Wilsonart International Adhesives Division
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